



DEUCOAT 30-36

(Canvas Cloth Coating and Lagging Adhesive)

DESCRIPTION:

DEUCOAT 30-36 is a tough and flexible adhesive and sealant, forming a durable seal against air leakage. Due to its excellent water, U.V. and abrasion- resistance it can be used in outdoors as well as indoors in thermal insulation system on metal duct.

SURFACE PREPARATION:

The surface should be clean, dry and free from oil, grease and loose particles.

APPLICATION METHOD:

Apply a tack coat of **DEUCOAT 30-36** @ 3 to 3.5 m² per liter. After applying tack coat immediately imbed the selected lagging fabric smoothly in to the wet coating. Apply two finish coat of **DEUCOAT 30-36** at rate of 4 to 5 m² / liter. It is very important to ensure that each coat of **DEUCOAT 30-36** totally cured before the next coat is applied. The dry film thickness will vary with fabric selected.

METHOD OF APPLICATION:

Brush- Use suitable paint brush and apply with full brush and spread out evenly.

Roller- Use medium size paint roller and dipped fully and spread out evenly.

Spray- **DEUCOAT 30-36** can be applied with airless spray. For airless equipment information, please contact your equipment supplier followed by product viscosity mentioned in data.

COVERAGE:

On an average 3 to 5 m² /per liter @ 150 to 210 DFT. depending upon the method of application.

ADVANTAGES:

- Good adhesion and high strength.
- Water resistant can be washed with mild soap.
- Non-toxic & non- flammable.
- UV resistance.
- Chemical resistance.
- Antibacterial.
- Suitable to Middle East climatic conditions.

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TECHNICAL DATA

Base	Special synthetic resin
No. of component	One
Color	White
Consistency	Thixotropic like paste
Viscosity (Brookfield) @25°C, S6, rpm 20	30000 to 50000 cps
Density, g/cc	1.35 ± 0.10
Bonding time	45 minutes (at 20°C, 50% rel. humidity) 20°C, 50% rel. humidity)
Drying time	3 to 4 hours temp. * depending on ambient As per guidelines of ASTM D 1640-03
Service temp.	Up to 234° F (112°C)
Cured film	Flexible, tough
Water tightness	Excellent
Chemical resistance	Good
Insulation properties	Excellent
UV resistivity	Excellent



CLEANING:

Clean all the tools immediately with clean water.

STORAGE & SHELF LIFE:

Store under cover, protect from direct sunlight and high temperature (>45°C). Shelf life is up to 12 months in unopened container when stored as directed.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.

PACKING:

DEUCOAT 30-36 is available in 25 kg air tight Plastic Pail and 4 kg Plastic Bucket.

HEALTH & SAFETY:

As with all chemicals, caution should always be exercised. Protective clothing such as gloves and goggles should be worn.

INHALATION: Inhalation of vapor or mist should be avoided. If inhaled symptoms include coughing, wheezing, laryngitis, and shortness of breath, headache, nausea, and vomiting. Immediately shift victim to fresh air, and, if needed immediately start artificial respiration. Give oxygen if breathing is labored. Get emergency medical help.

EYE CONTACT: Flush eyes with water for 15 minutes and call for medical help.

INGESTION: causes nausea, vomiting, and loss of consciousness. If accidentally swallowed do not induce vomiting rather call for medical help immediately.

SKIN CONTACT: Flush with water or soap and water until all traces have been removed. Seek medical attention if required.

WARRANTY

Information given is based on our knowledge and performance of the material. Every precaution is taken in the manufacture of the product and responsibility is limited to the quality of supplies with no guarantee of results in the field, as manufacturer has no control over site conditions or execution of work.